

A blue car is shown on an assembly line, with yellow overhead cranes and mechanical parts visible. The background is a blurred industrial setting. A Siemens logo is overlaid in the top right corner.

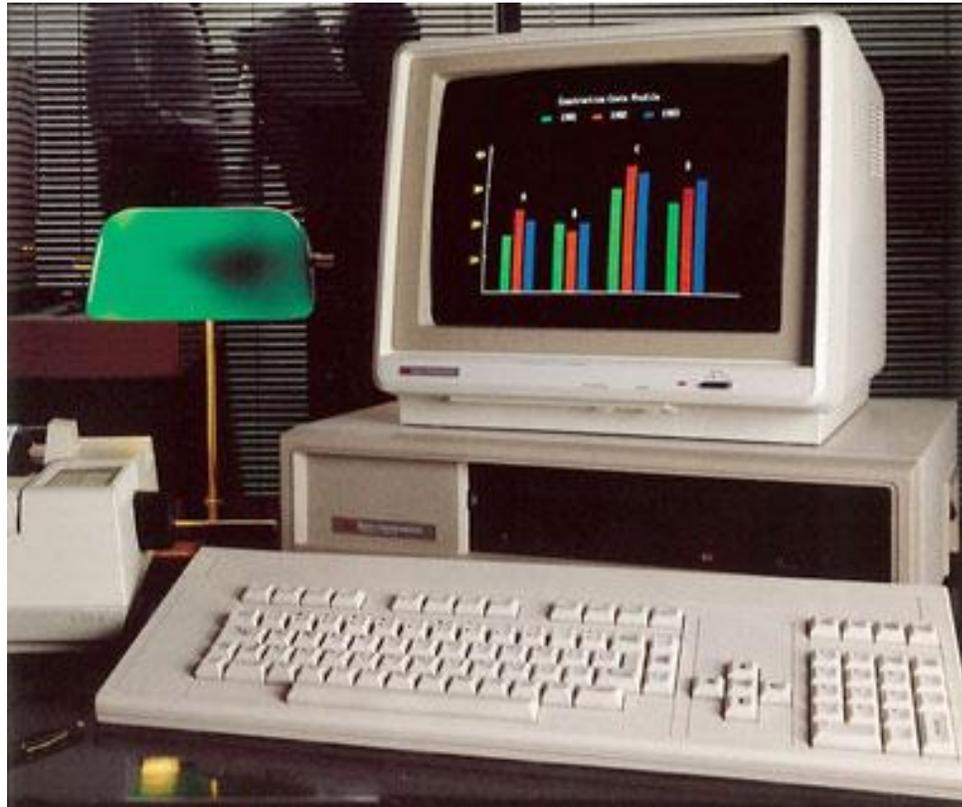
SIEMENS
Ingenuity for life

A computer monitor displays a CAD software interface. The screen shows a wireframe model of a car's roof and rear section. The software interface includes various toolbars and panels, such as 'Pattern Feature', 'Pattern Component', and 'Pattern Geometry'. The background of the monitor shows a blurred industrial setting with yellow overhead cranes.

‘Design, make and service in a digital world - A Siemens perspective on Industry 4.0’

Growing your Service Business in an age of digital disruption
Brian Holliday - Managing Director, Siemens Digital Factory

 BrianHolliday01



- The industrial digital transformation impacting design, manufacturing and service
- Industry 4.0 and the ideas it introduced
- The digital factory and our journey so far
- Making data work better for our service organisation

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Digitalization

changes

everything

Digitalization Changes Everything, Everywhere

The pace of technological advances is fueling digital transformation

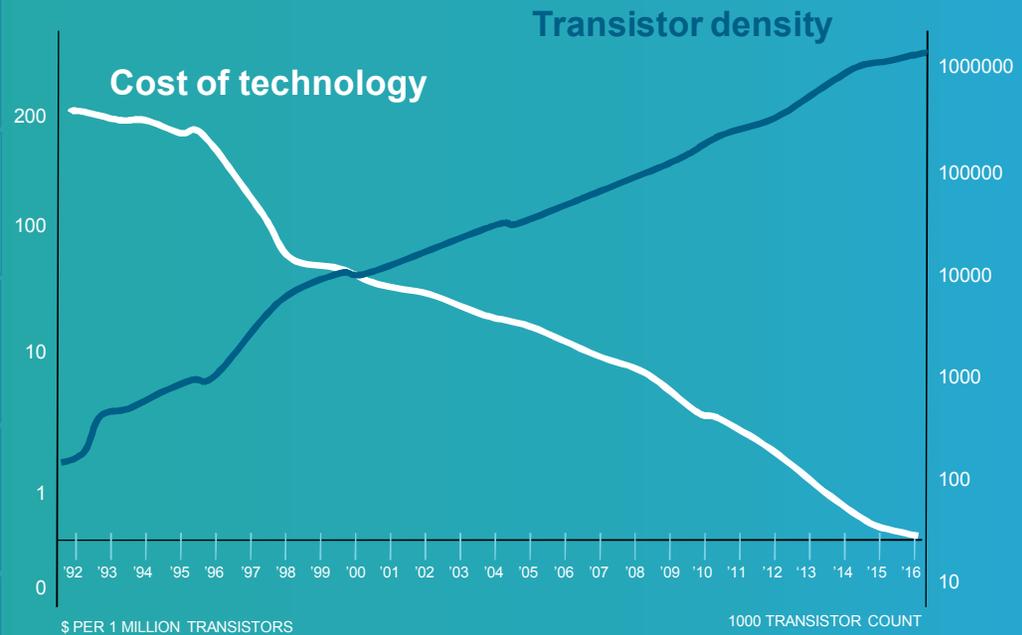


The cost of key technologies is falling

Technology	Year	Cost	Unit
DRONES	2007	\$100,000	COST PER UNIT
	2013	\$700	
3D PRINTING	2007	\$40,000	
	2014	\$100	
INDUSTRIAL ROBOTS	2007	\$550,000	
	2014	\$20,000	
SENSORS	2007	\$30,000	
	2014	\$80	
SMART PHONES	2007	\$449	
	2015	\$10	

Source: Accenture Technology Vision 2015

Implications of Moore's Law



Source: Leading Technology Research Vendor

1 Product design

2 Production planning

3 Production engineering

4 Production execution

5 Services

Manufacturers with the longest lead times and most complex products have the most to gain

Digitalization is also a vehicle for newer, more agile companies to leap ahead of existing market leaders

The Future of Manufacturing Industry 4.0



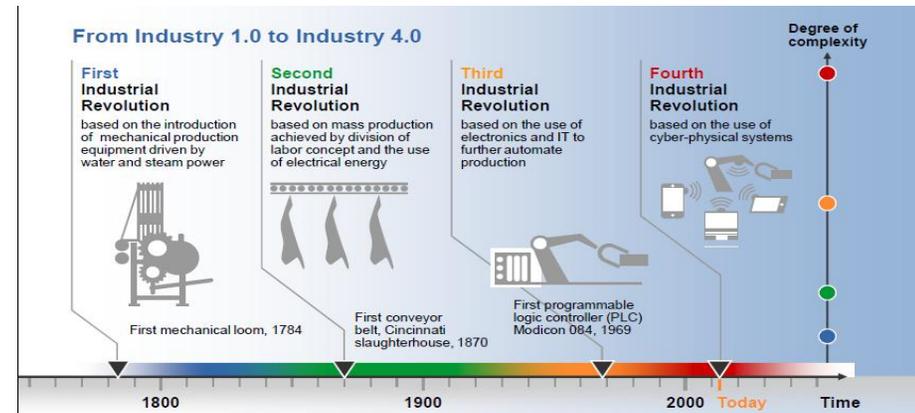
Manufacturing is changing



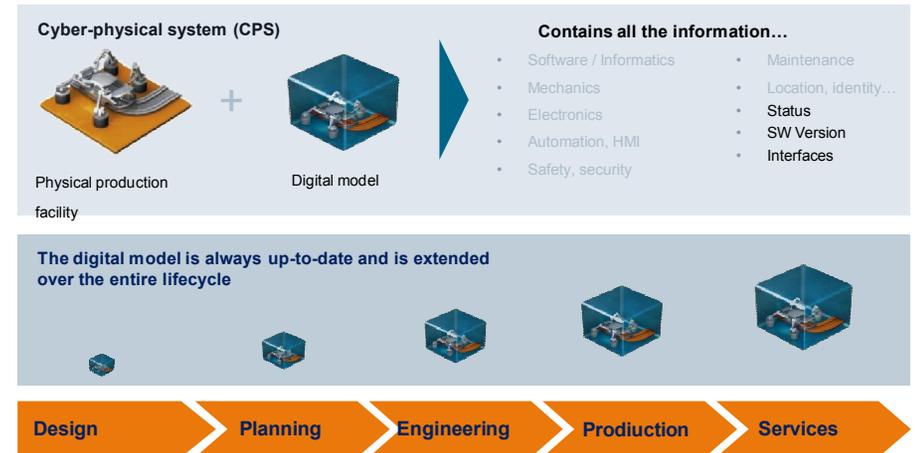
Industry 4.0 — three key elements

1	<p>Production network</p> <p>Flexible value chains with information available in realtime across company boundaries</p>	
2	<p>Fusion of virtual and real world</p> <p>Integration of product design and production engineering for shorter time to market</p>	
3	<p>Cyber-physical systems</p> <p>Modular production units with complete and consistent virtual image</p>	

A fourth industrial revolution...



Cyber version of real world...



Industrial software and automation

Digital Enterprise Software Suite 

Industrial communication

Industrial Communication 

Industrial Security 

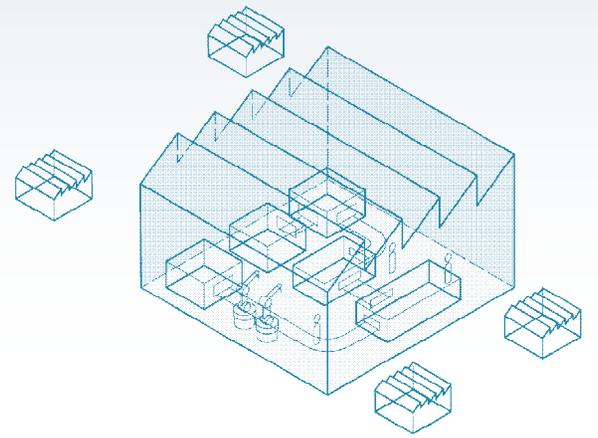
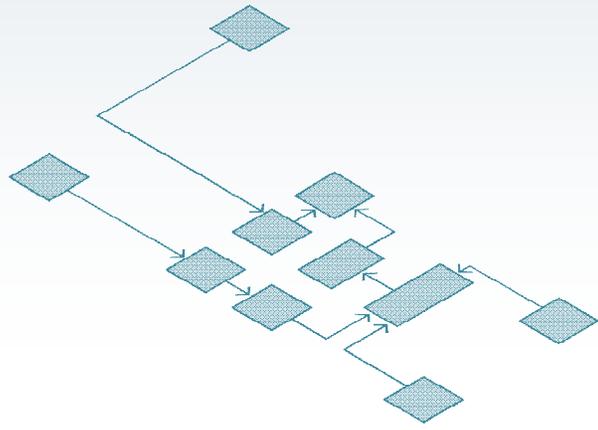
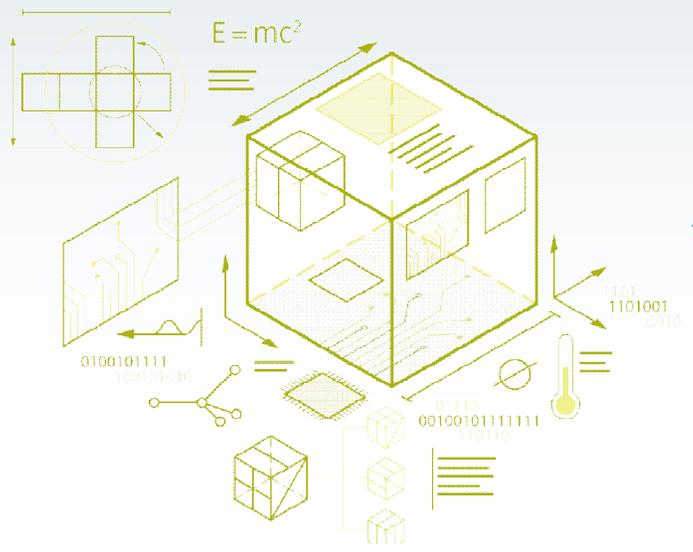
Industry Services 

Industrial security

Industrial services

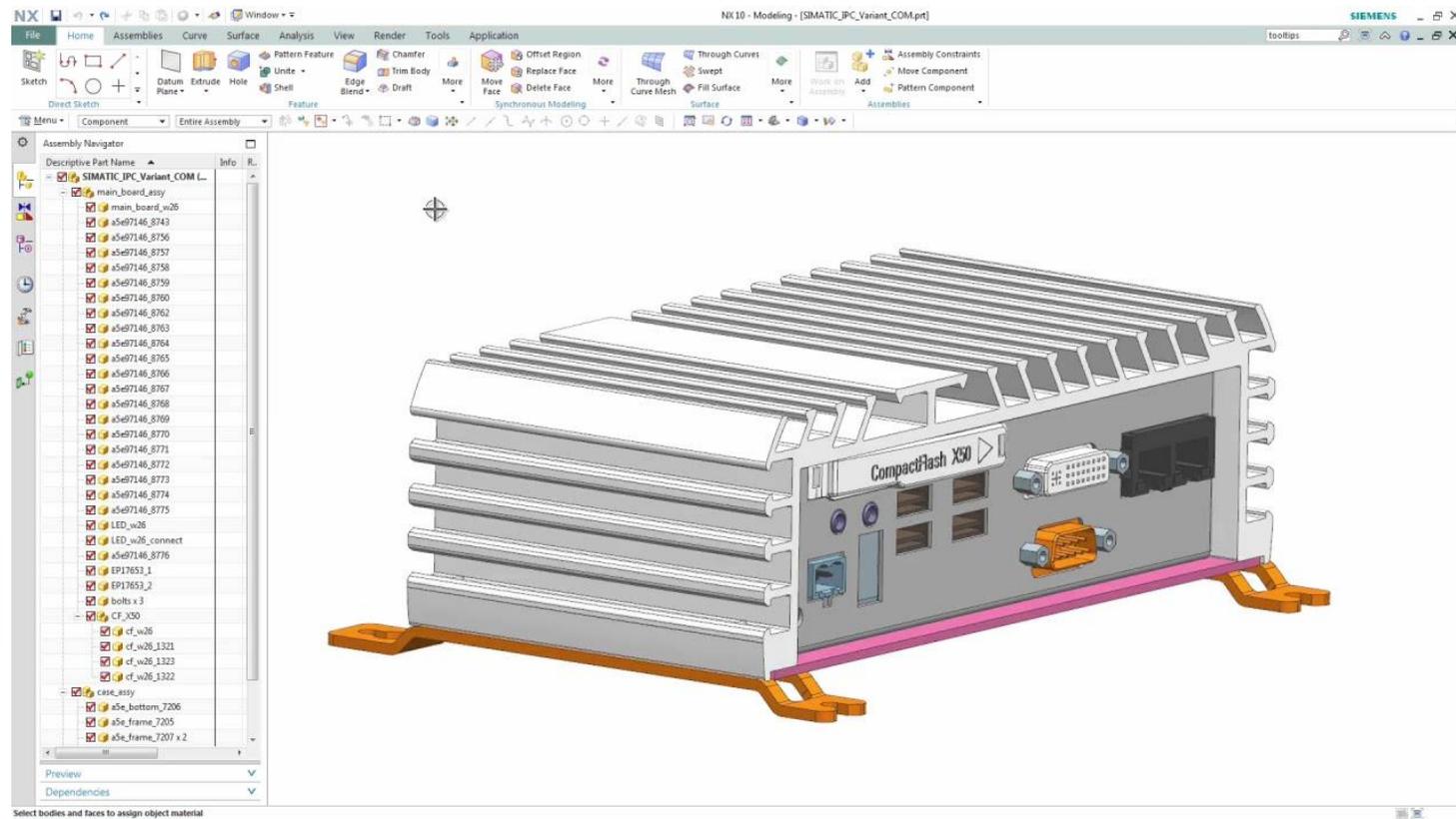


1 Product design 2 Production planning 3 Production engineering 4 Production execution 5 Services



1 Product design

Suppliers

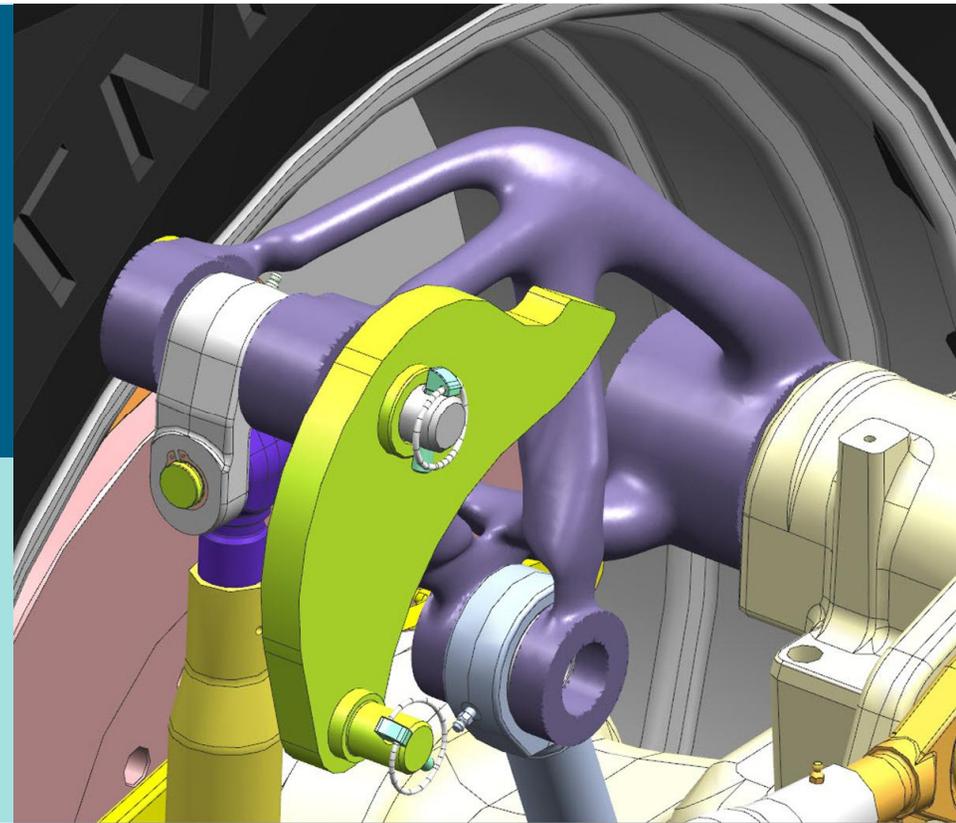


1 Product design

Suppliers

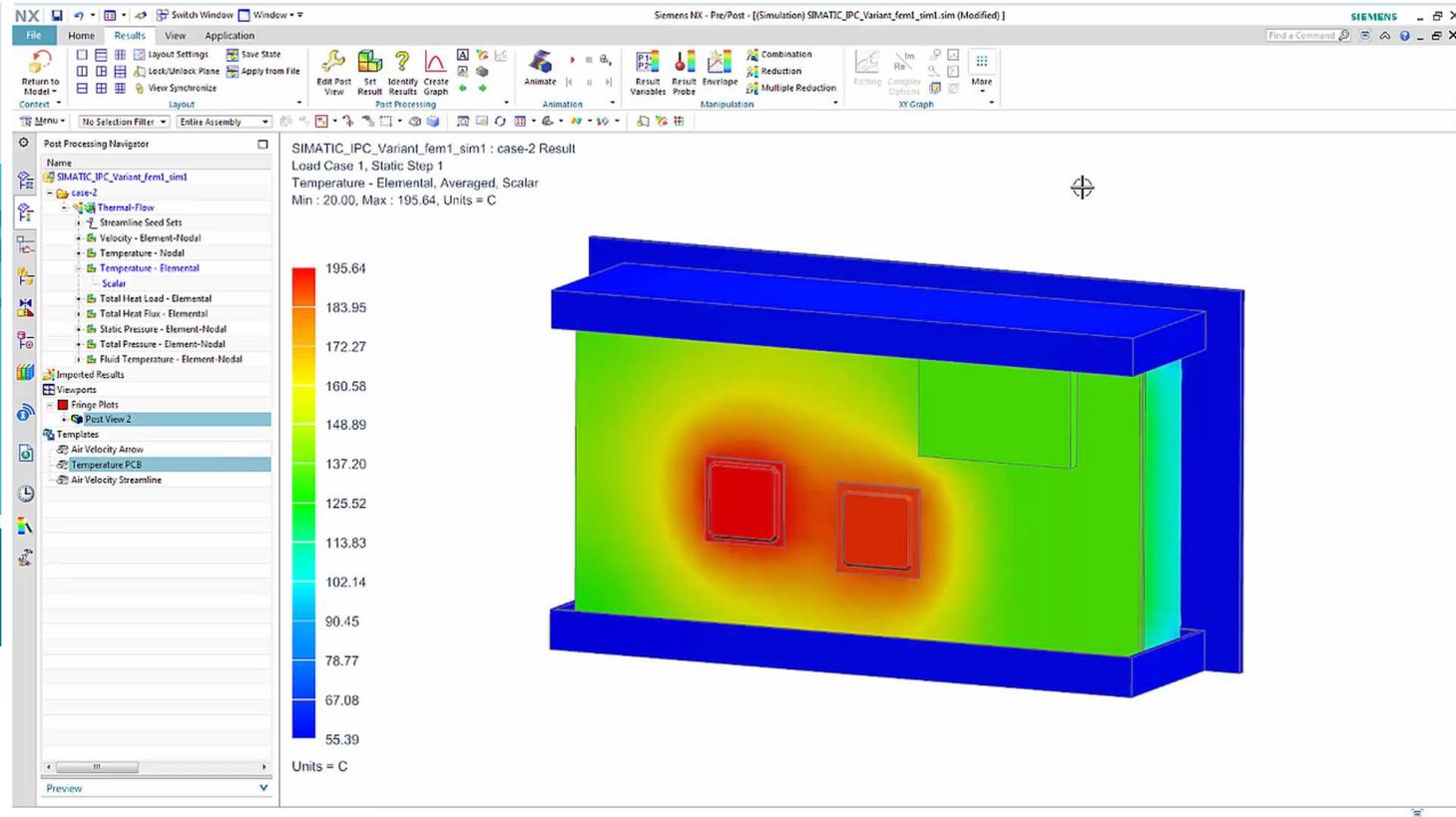
Outdated design software limits product possibilities and hampers competitiveness.

SOLUTION
Convergent modeling for additive



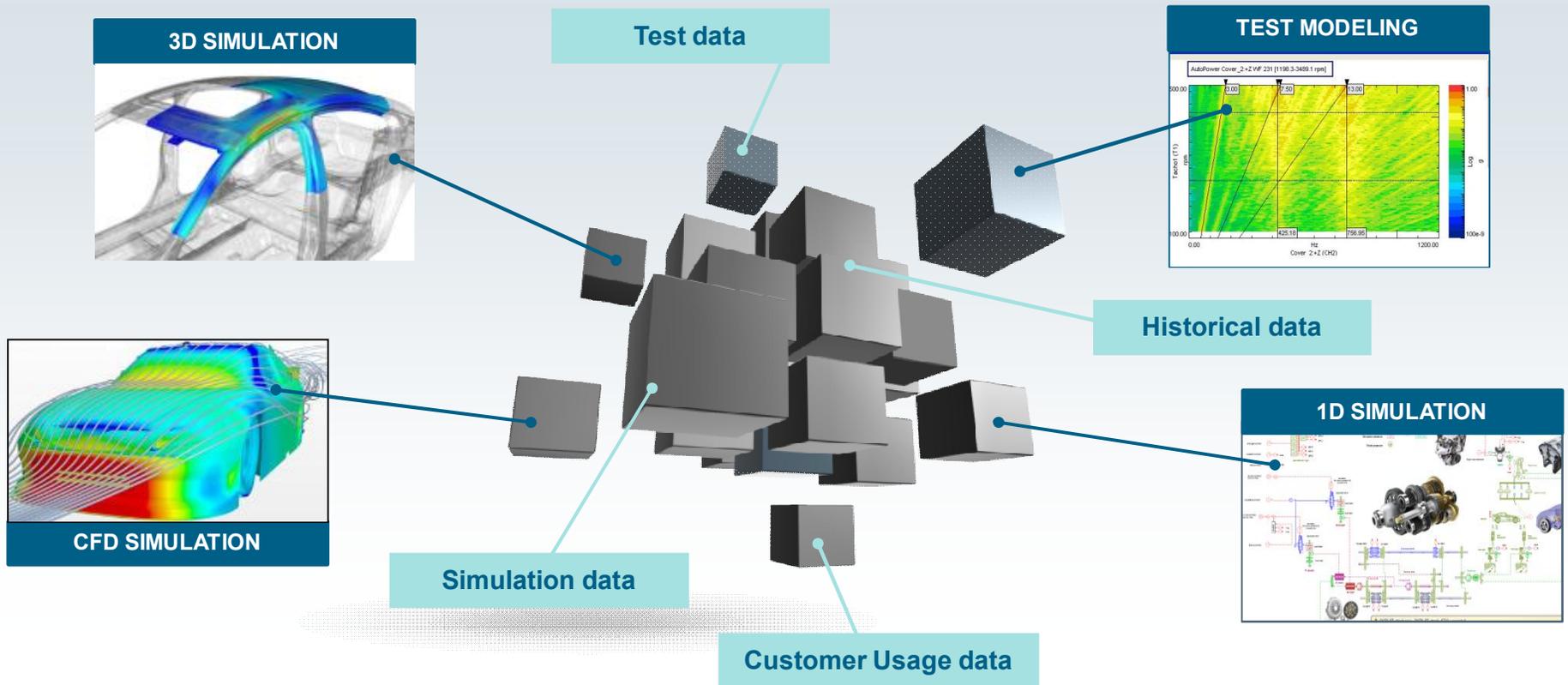
1 Product design

Suppliers



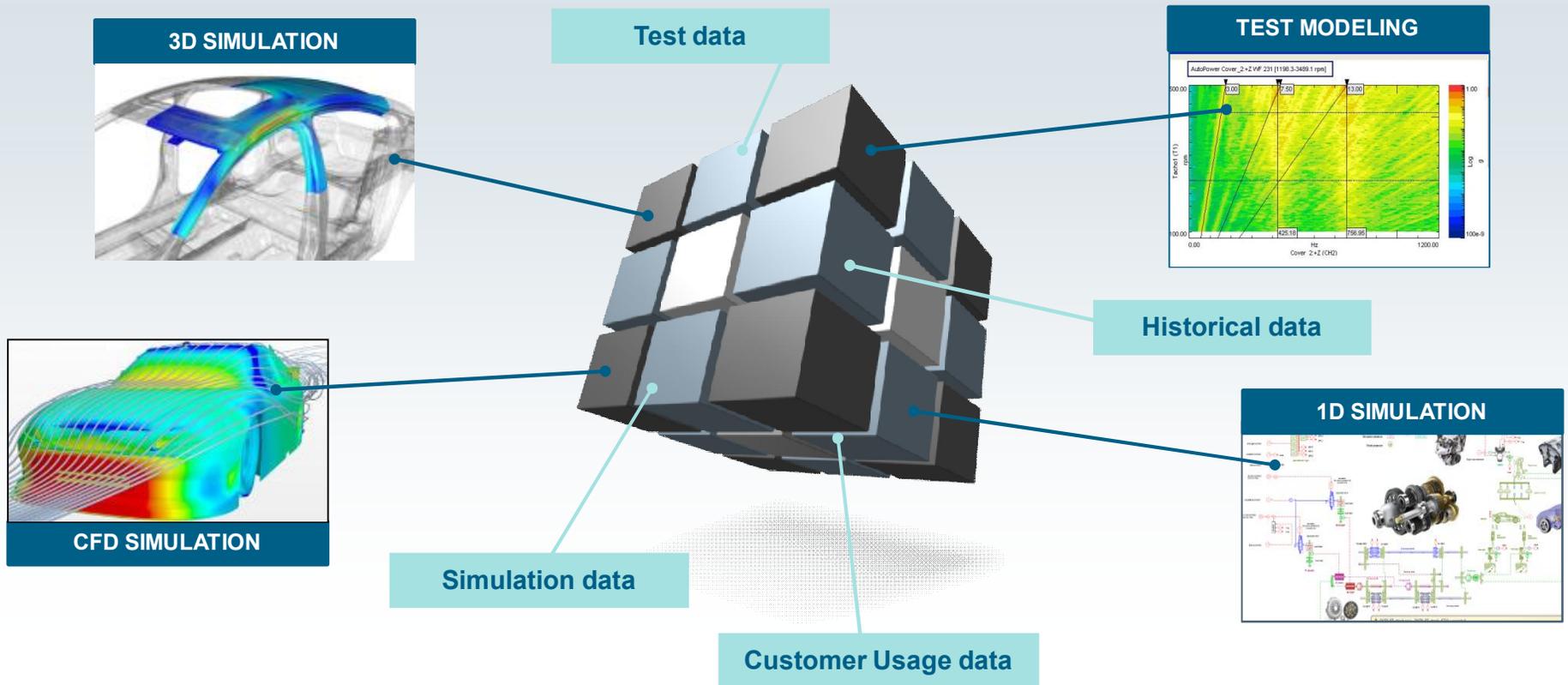
System Driven Product Development

From disconnected models and data ...



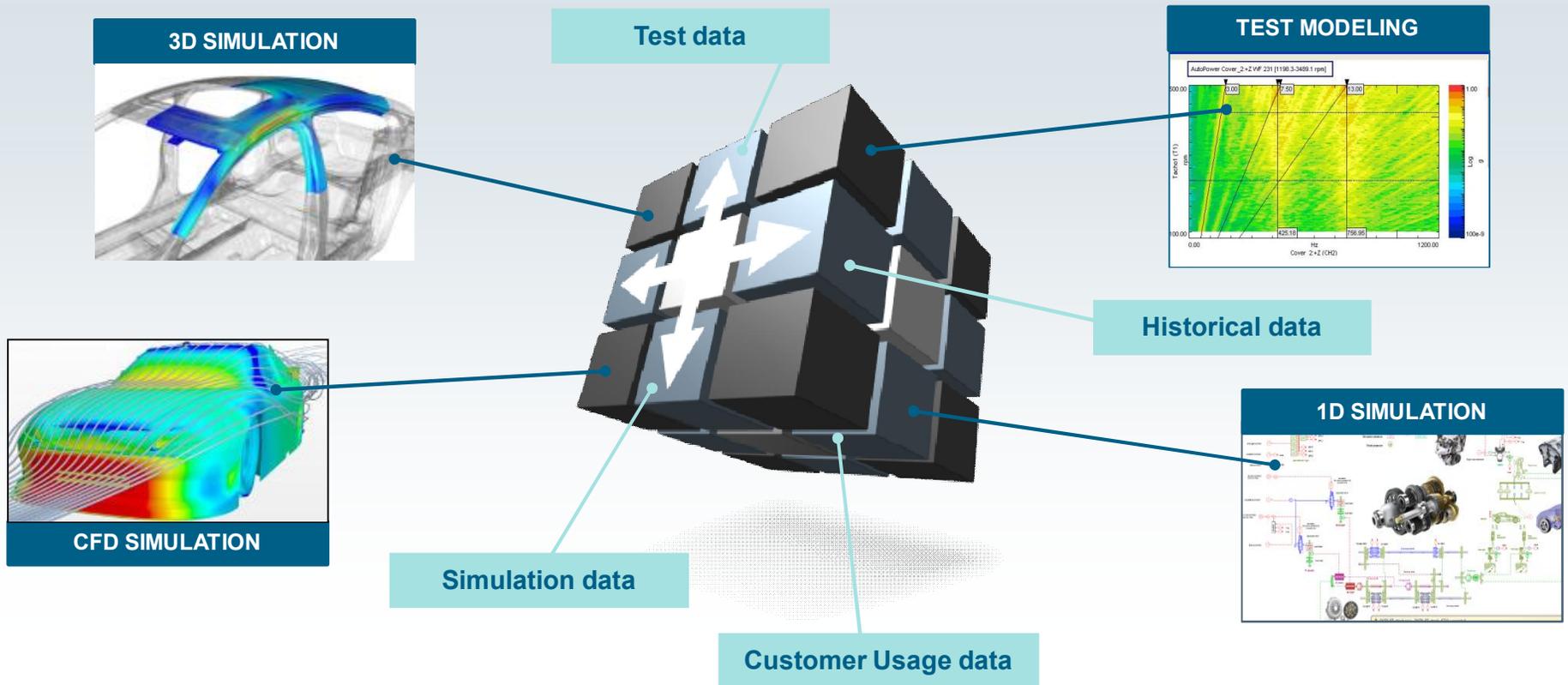
System Driven Product Development ...to a performance Digital Twin

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System Driven Product Development

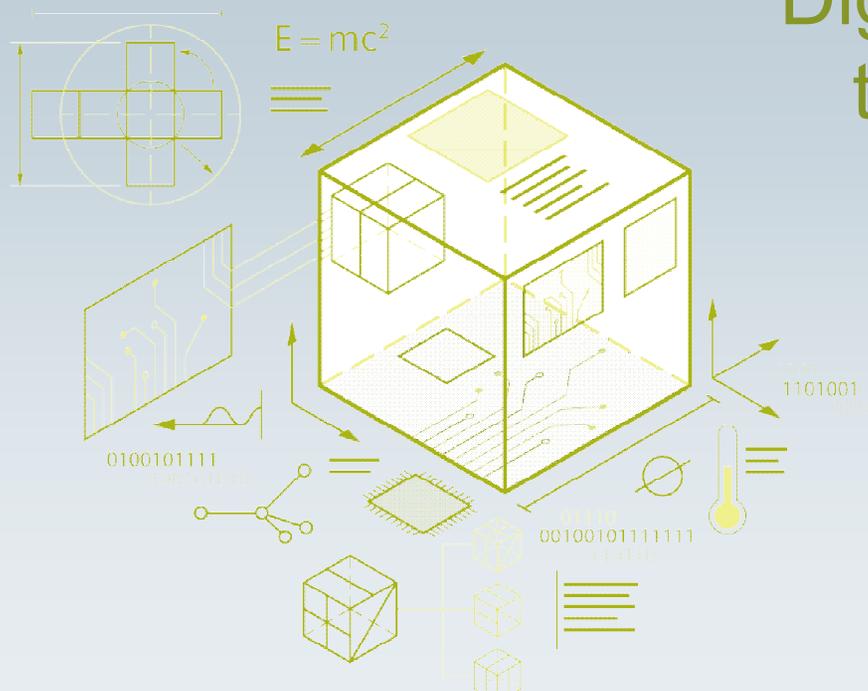
... enabling Predictive Engineering Analytics



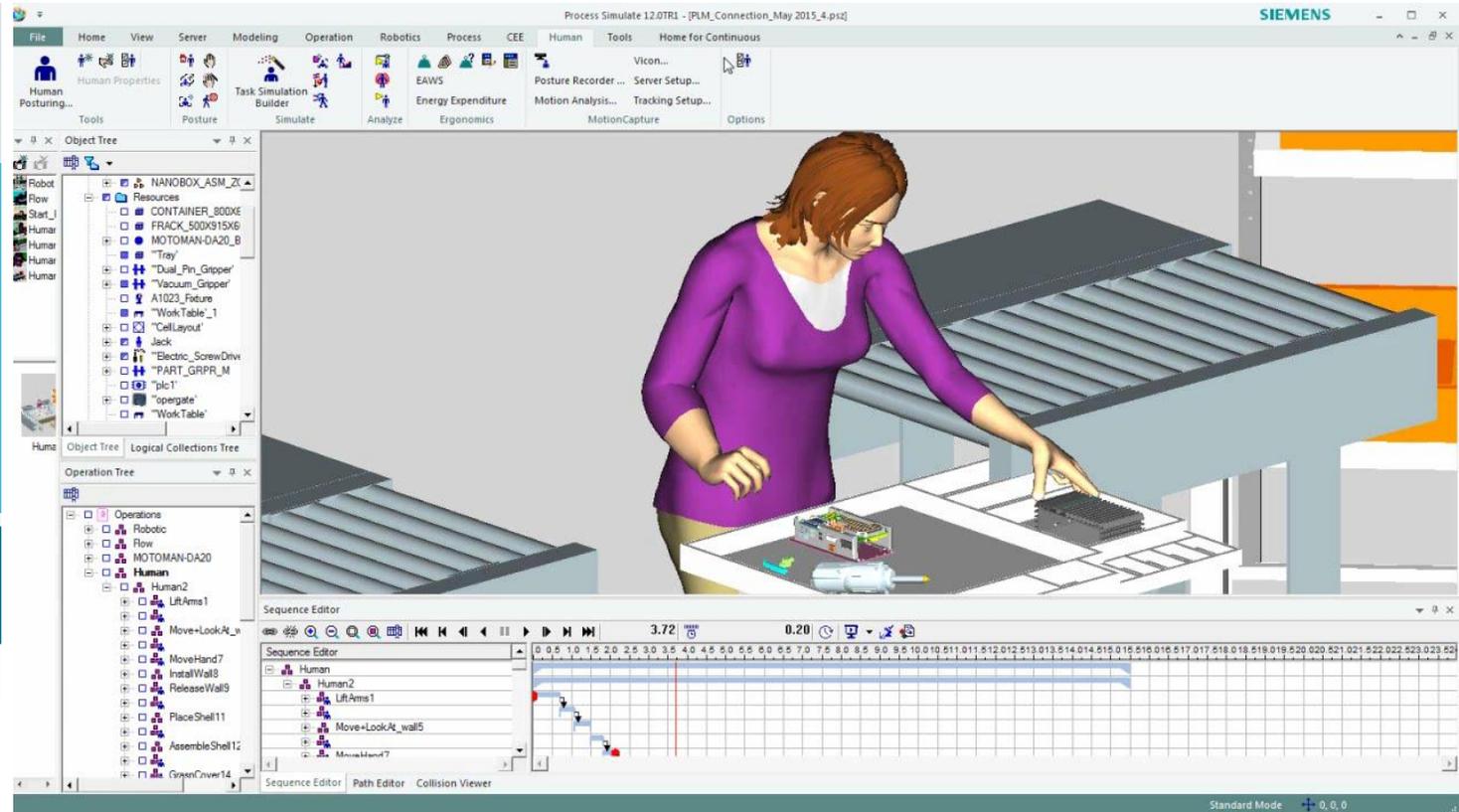
1 Product design

Suppliers

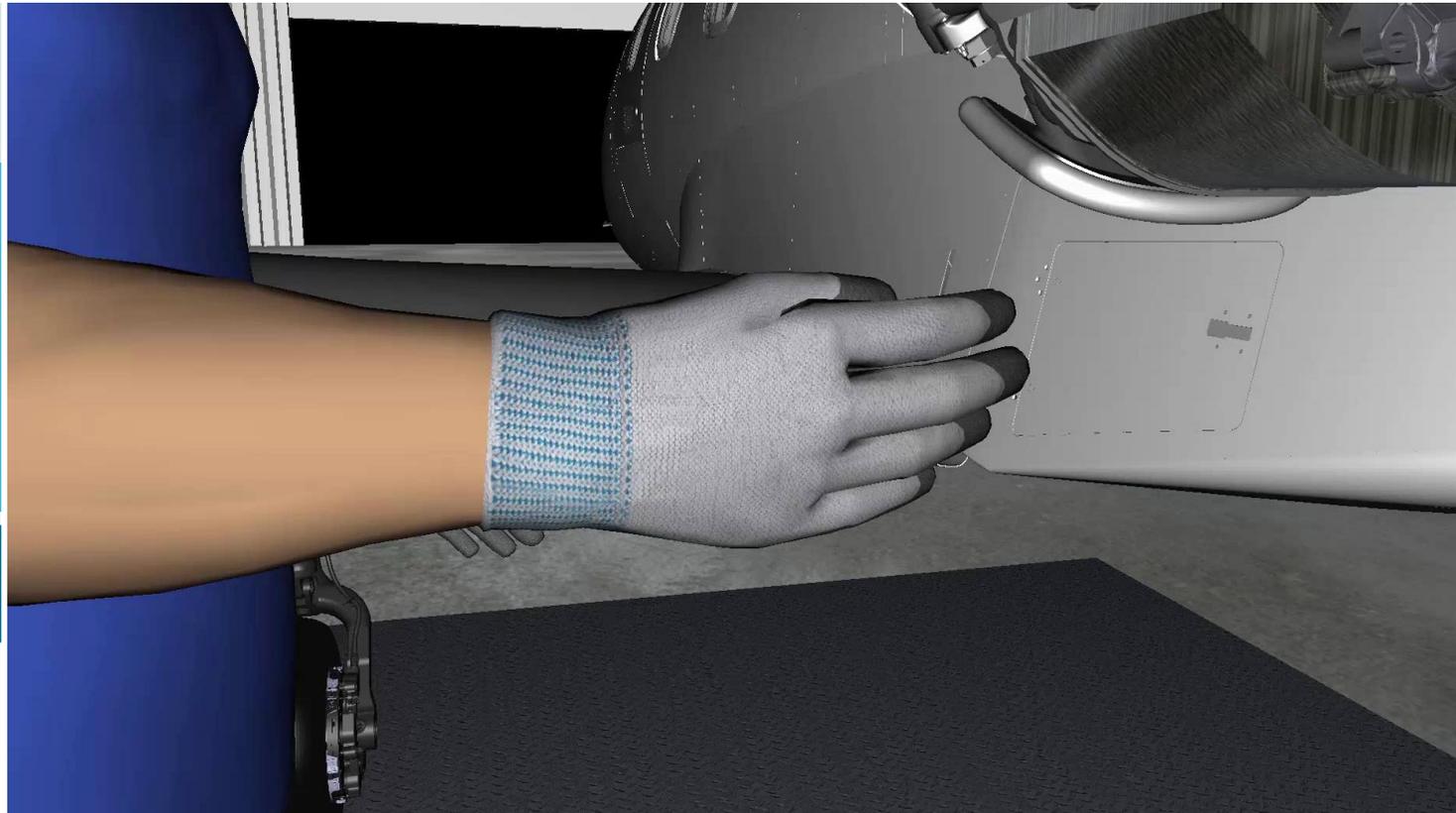
Digital twin of the product



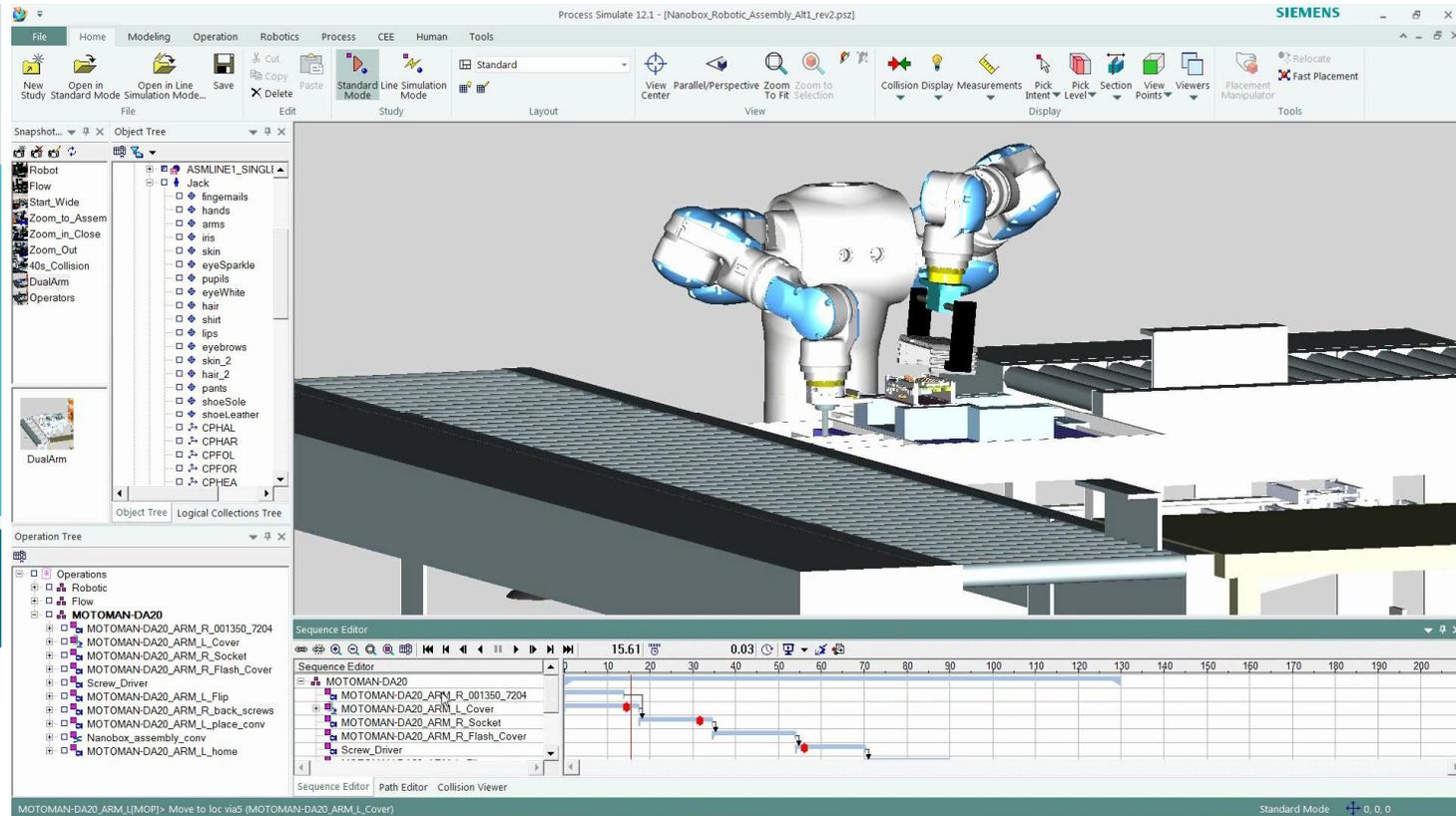
2 Production
planning



2 Production
planning



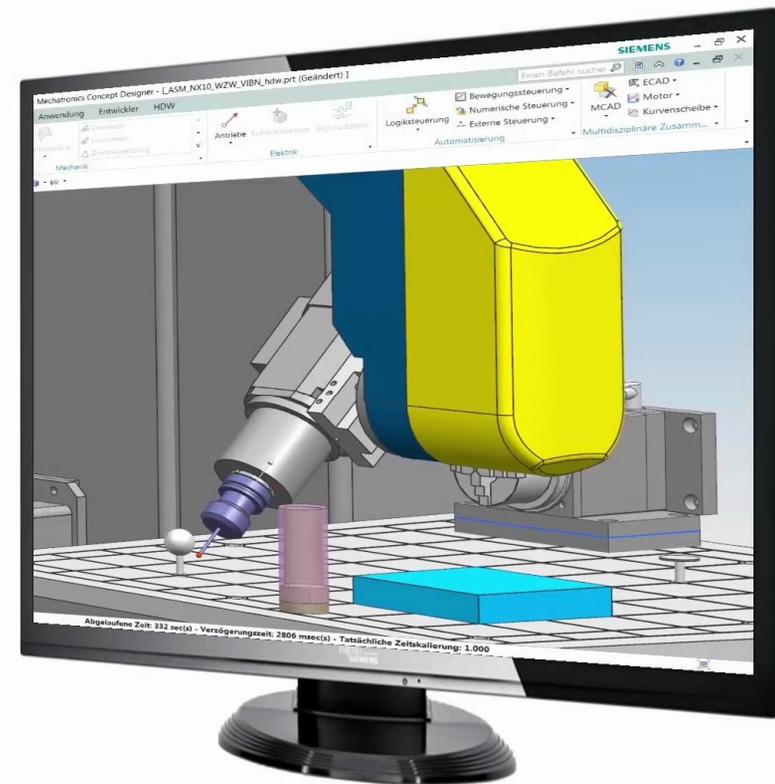
2 Production planning



2 Production planning 3

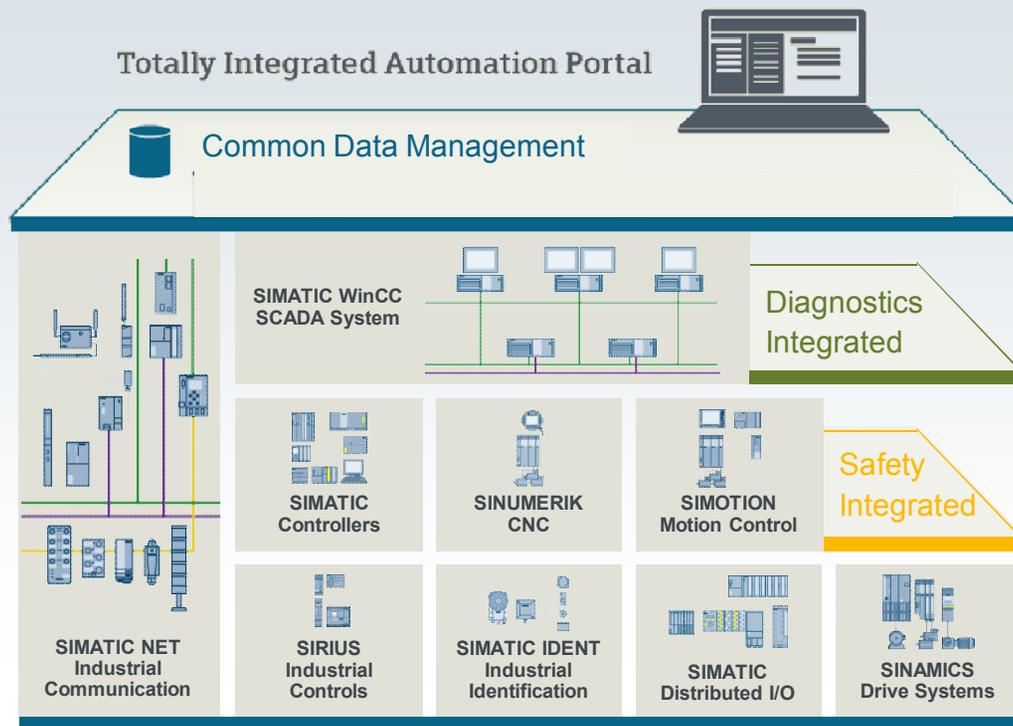


3 Production engineering



Totally Integrated Automation Portal

Your Automation Gateway to the Digital Enterprise



- Data, diagnostics, safety and security is fully integrated



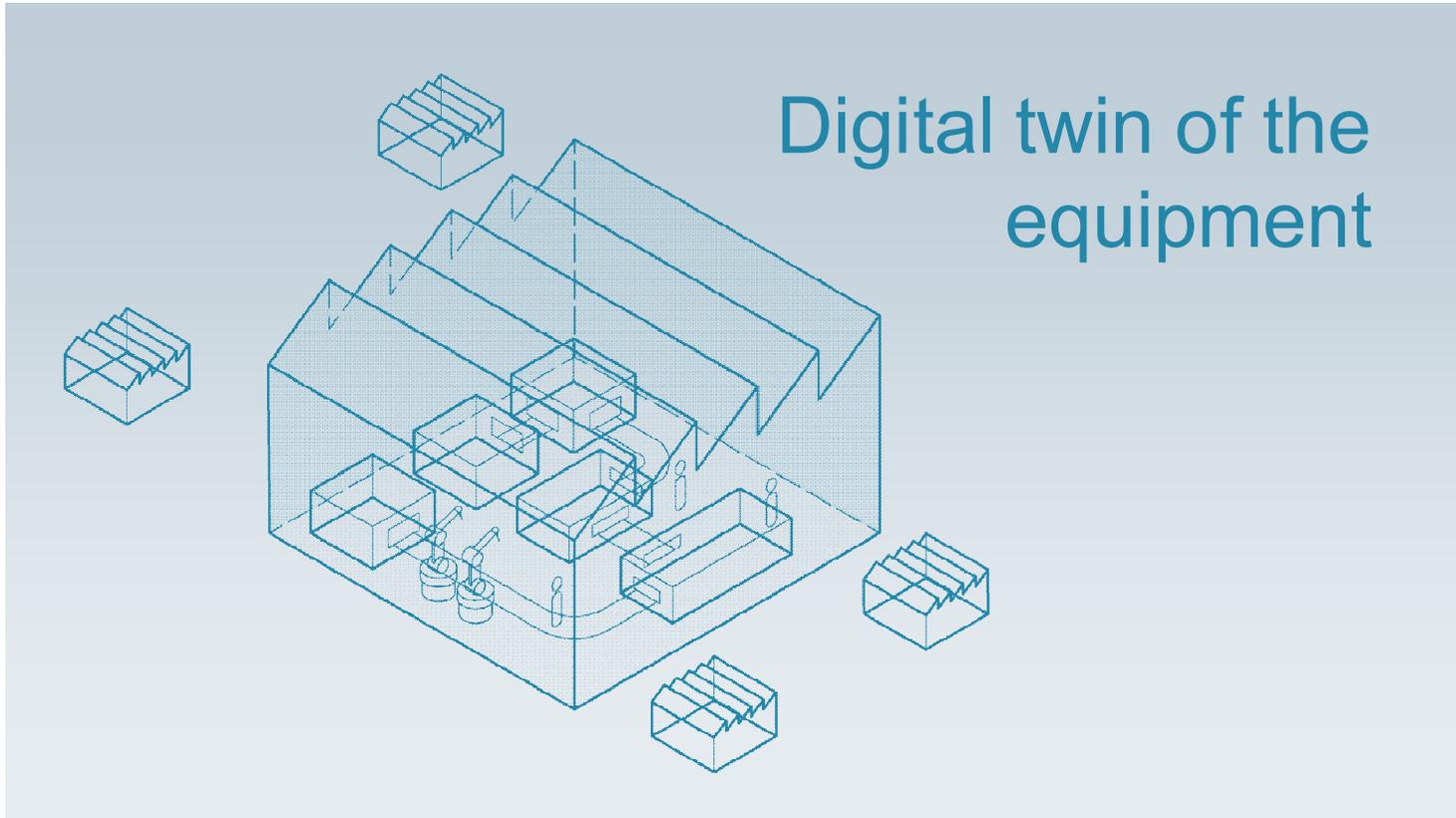
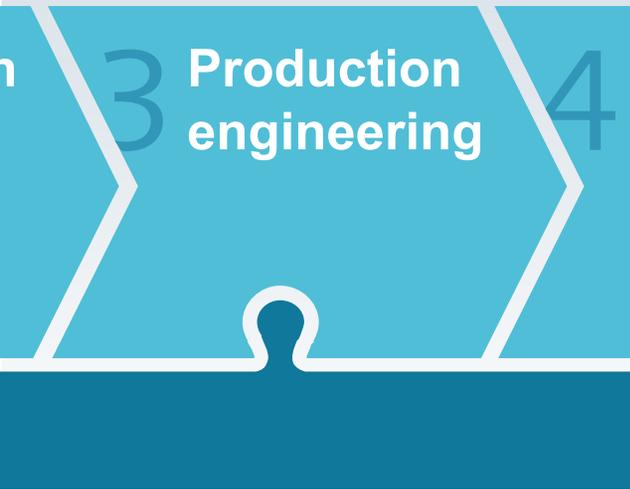
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3 Production engineering

The image displays the Siemens Process Simulate software interface, which is used for simulating industrial production processes. The main window shows a 3D model of a robotic assembly line with a KUKA robot arm. The interface includes several panels:

- Object Tree:** Lists the components of the simulation, such as Appearances, Roterplatte, Handflon, Skid, Motion Volumes, and Fast Objects.
- Simulation Panel:** Shows the simulation status and a list of PLC (Programmable Logic Controller) data points. The table below provides a detailed view of these data points.
- SIMATIC HMI:** A virtual Human-Machine Interface showing a control panel with buttons for Starting, Power ON, Power OFF, and Reset Faults. It also displays a diagram of the production line and a control area for 'OperatingArea01' with buttons for Manual, Auto, and Reset Faults.

Simulation	Inp.	Outp.
HMI2016_20160302		
Funktabelle		
+PLC_01_DW01-Y100	●	●
+PLC_01_SU02-8100	●	●
+PLC_01_SU02-Y100	●	●
+PLC_01_SU03-8100	●	●
+PLC_01_SU03-Y100	●	●
+PLC_01_SU04-8100	●	●
+PLC_01_SU04-Y100	●	●
+PLC_01_SU05-8100	●	●
+PLC_01_SU05-Y100	●	●
+PLC_01_SU06-8100	●	●
+PLC_01_SU06-Y100	●	●
+PLC_01_SU07-8100	●	●
+PLC_01_SU07-Y100	●	●
+PLC_01_SU08-8100	●	●
+PLC_01_SU08-Y100	●	●
+PLC_01_SU09-8100	●	●
+PLC_01_SU09-Y100	●	●
+PLC_01_SU10-8100	●	●
+PLC_01_SU10-Y100	●	●
+PLC_01_SU11-8100	●	●
+PLC_01_SU11-Y100	●	●
+PLC_01_SU12-8100	●	●
+PLC_01_SU12-Y100	●	●
+PLC_01_SU11-8101	●	●
+PLC_01_SU12-8101	●	●
+PLC_01_DW01-Y101	●	●
+PLC_01_DW01-Y102	●	●
+PLC_01_DW01-8101	●	●
+PLC_01_DW01-8102	●	●
IR05		
+PLC_01_R05_IN_IR01_at_HOME	●	●
+PLC_01_R05_IN_IR01_startProgramNumber	●	●
+PLC_01_R05_IN_IR01_programPause	●	●
+PLC_01_R05_IN_IR01_robotReady	●	●
+PLC_01_R05_IN_IR01_programEnded	●	●
+PLC_01_R05_IN_IR01_working_folge1	●	●
+PLC_01_R05_IN_IR01_working_Edge2	●	●
+PLC_01_R05_IN_ROBOT_FreigeSkid	●	●
+PLC_01_R05_IN_IR01_minProgramNumber	●	●
+PLC_01_R05_OUT_IR01_programNumber	●	●
+PLC_01_R05_OUT_IR01_startProgram	●	●



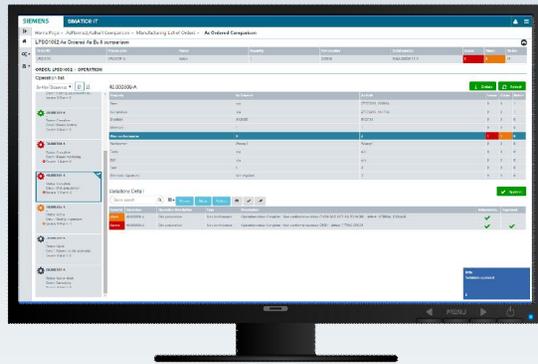


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sup013

Assembly Station 10
op055

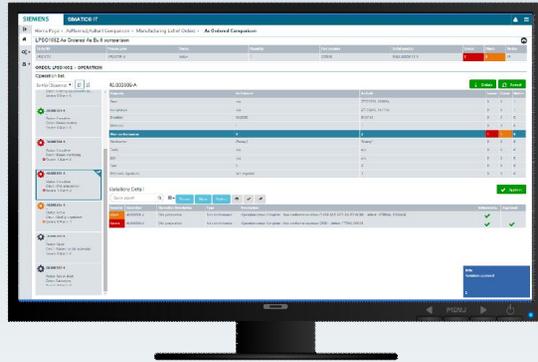
Operator: op055
Operation ID: 004699
Operation: Install upper components
Progress: 0%
Current task: 004784
Step: Install Power Supply
Current order: 227E613753
Product: SIMATIC IPC 227E
SN: SN200916062948

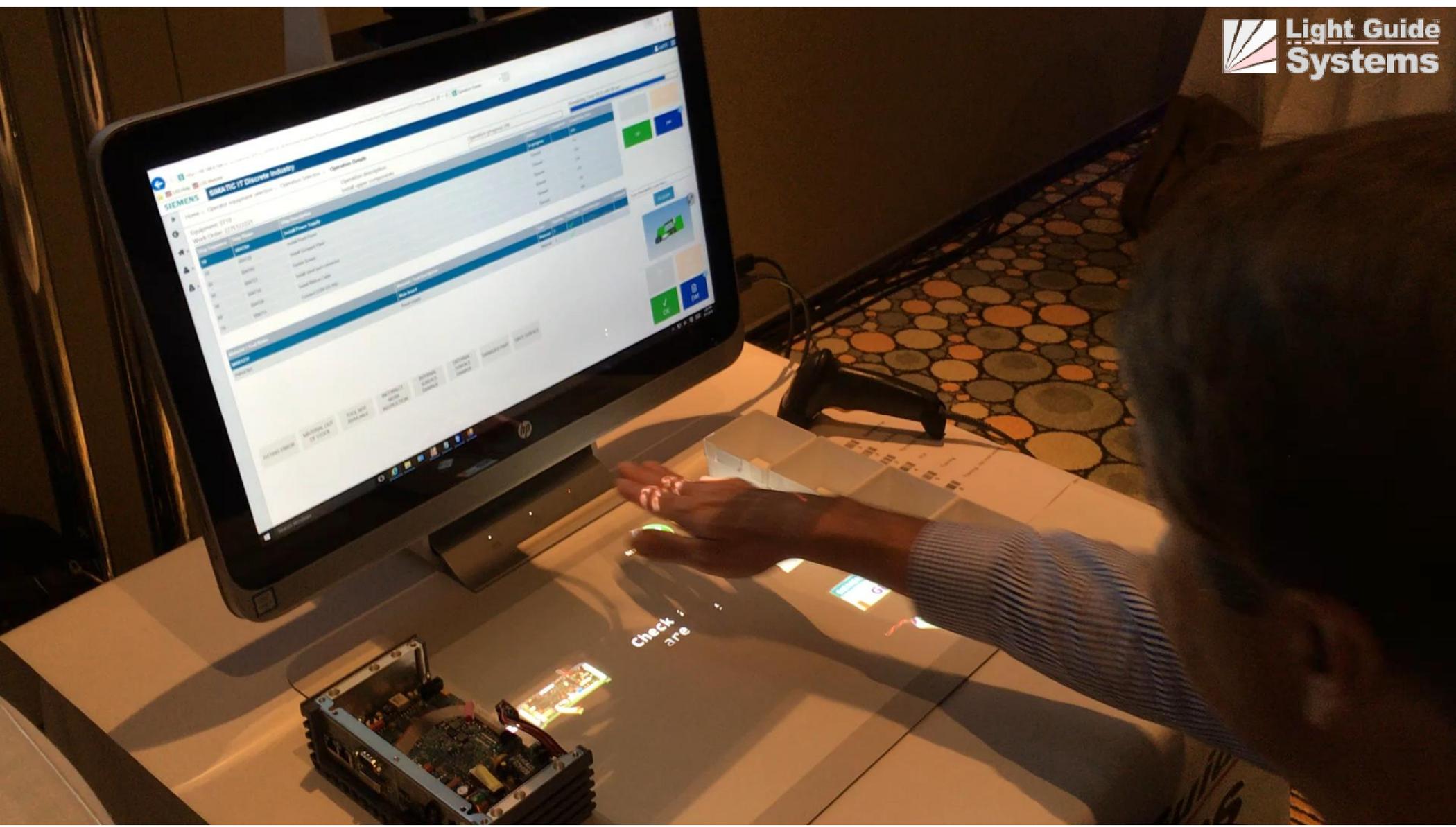


SIT Manufacturing
Service APIs

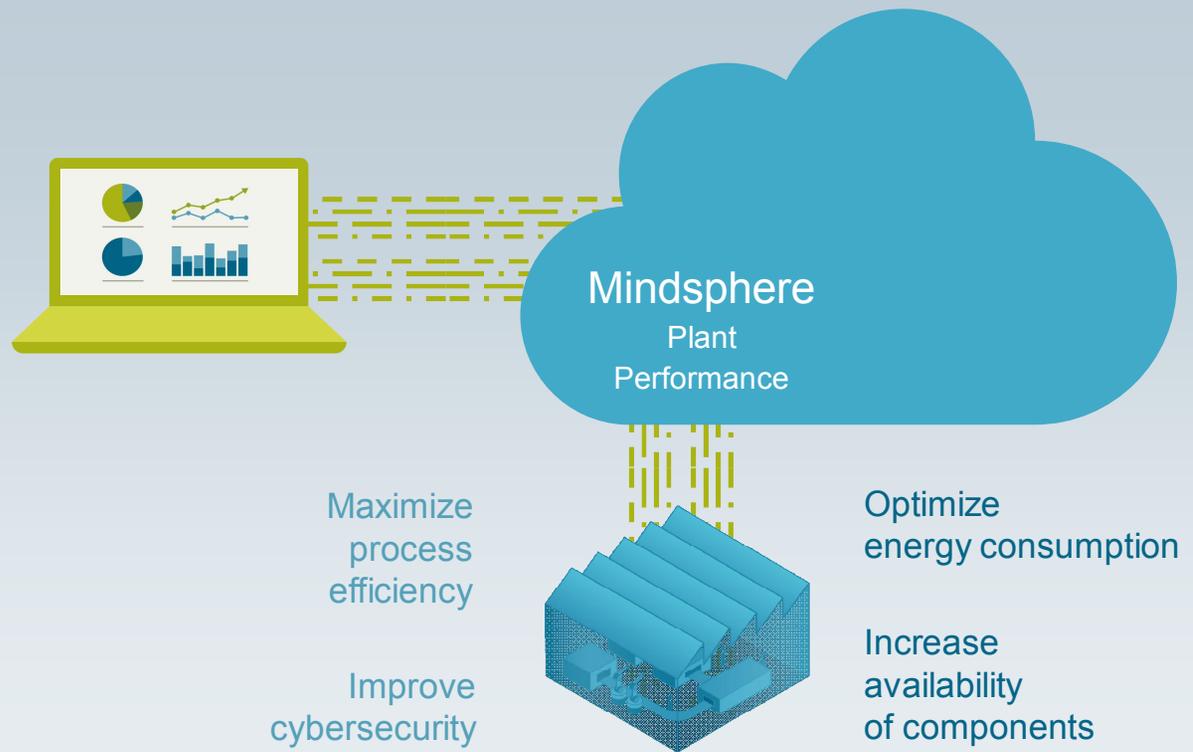


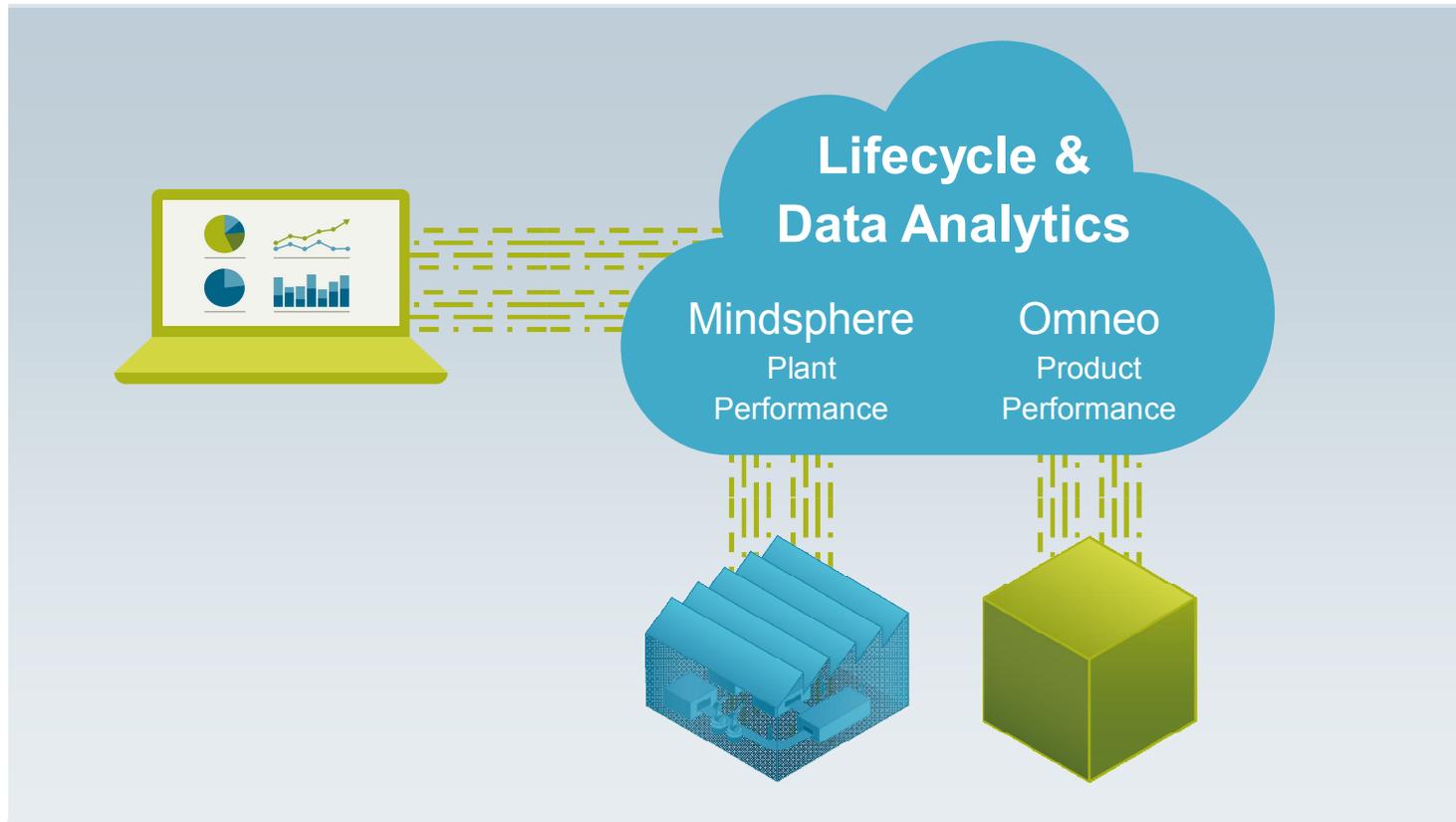
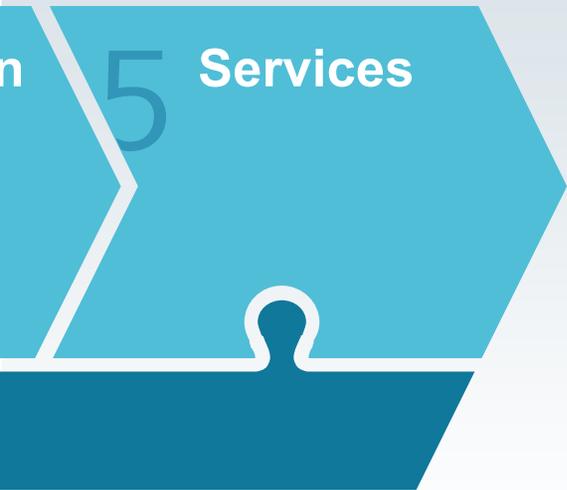
SIT Manufacturing
Service APIs





n 5 Services

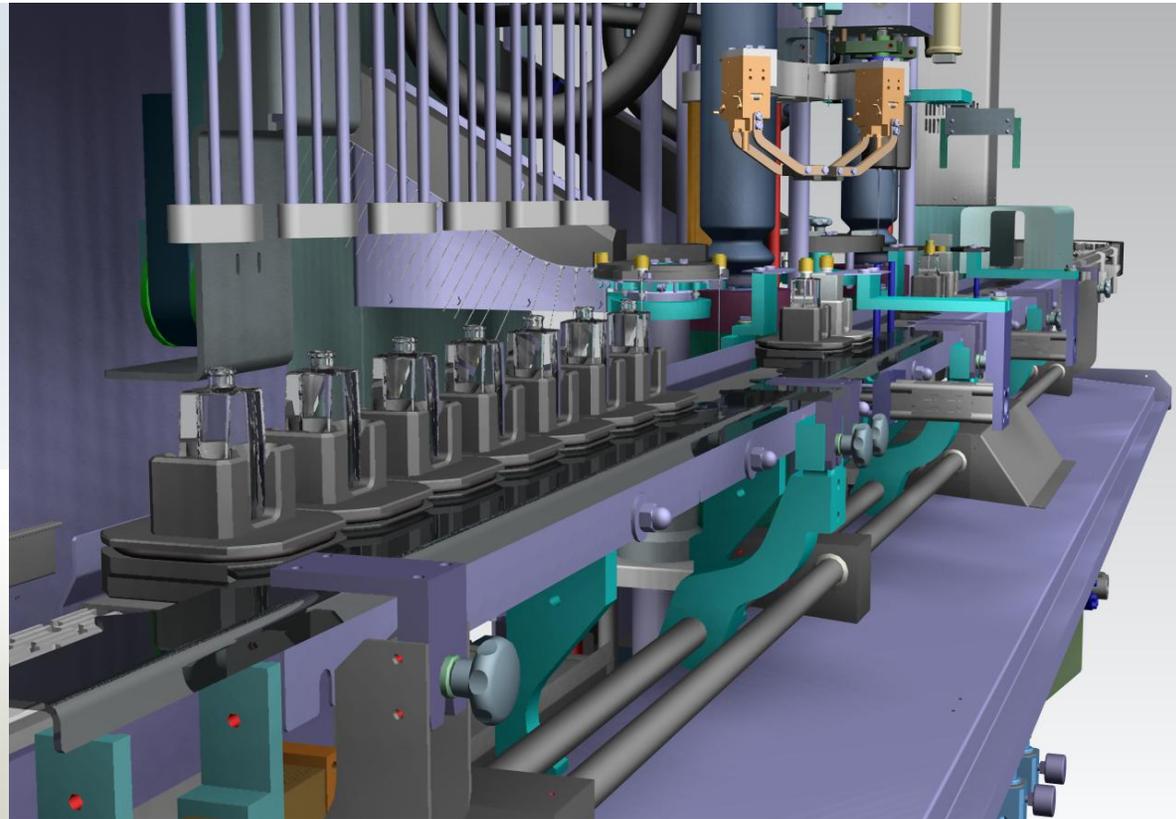




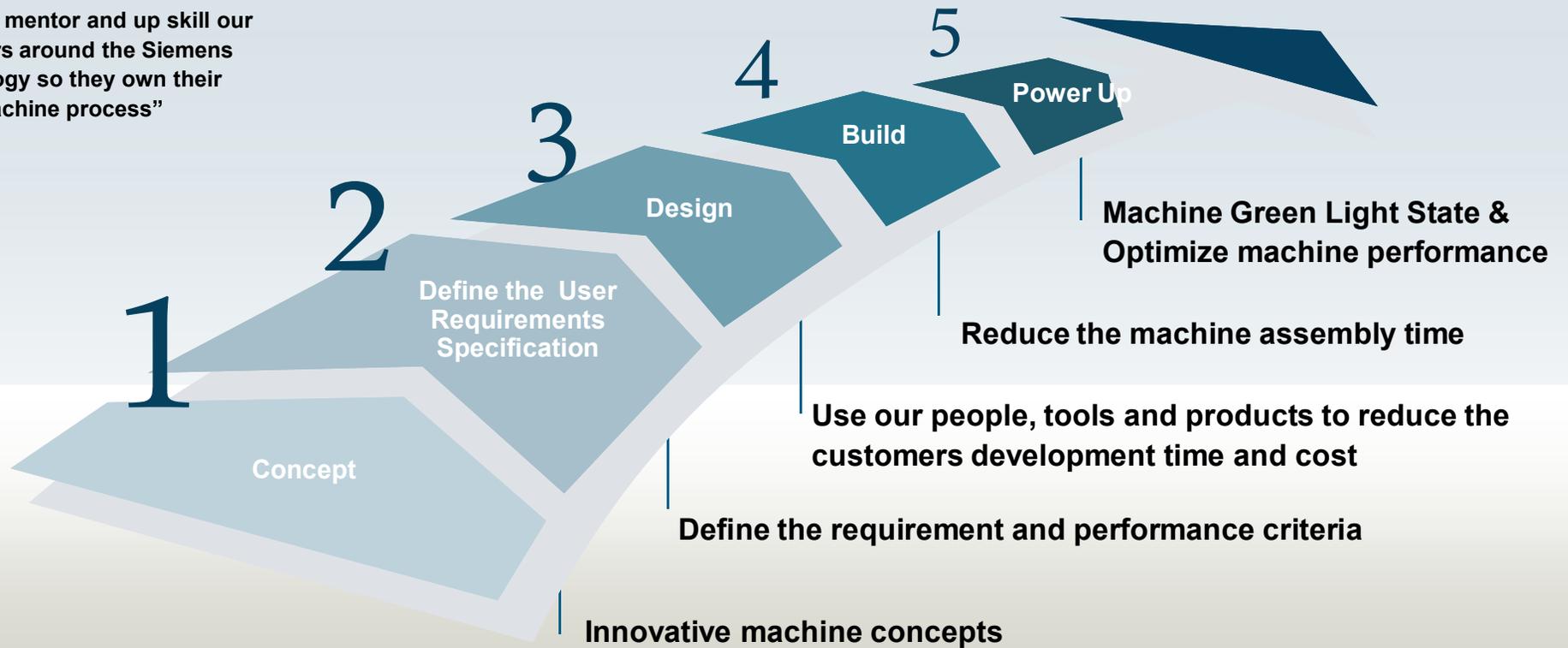
**“The UK’s OEM team connects the UK
Machine builders to Siemens technology.**

**Our aim to help the customer reduce the
design, development and machine build costs
within their business, while producing world
class machines to take to market.”**

*Marc Booth,
OEM Business
Development Manager*



“We coach, mentor and up skill our customers around the Siemens technology so they own their machine process”



Reduced complexity...

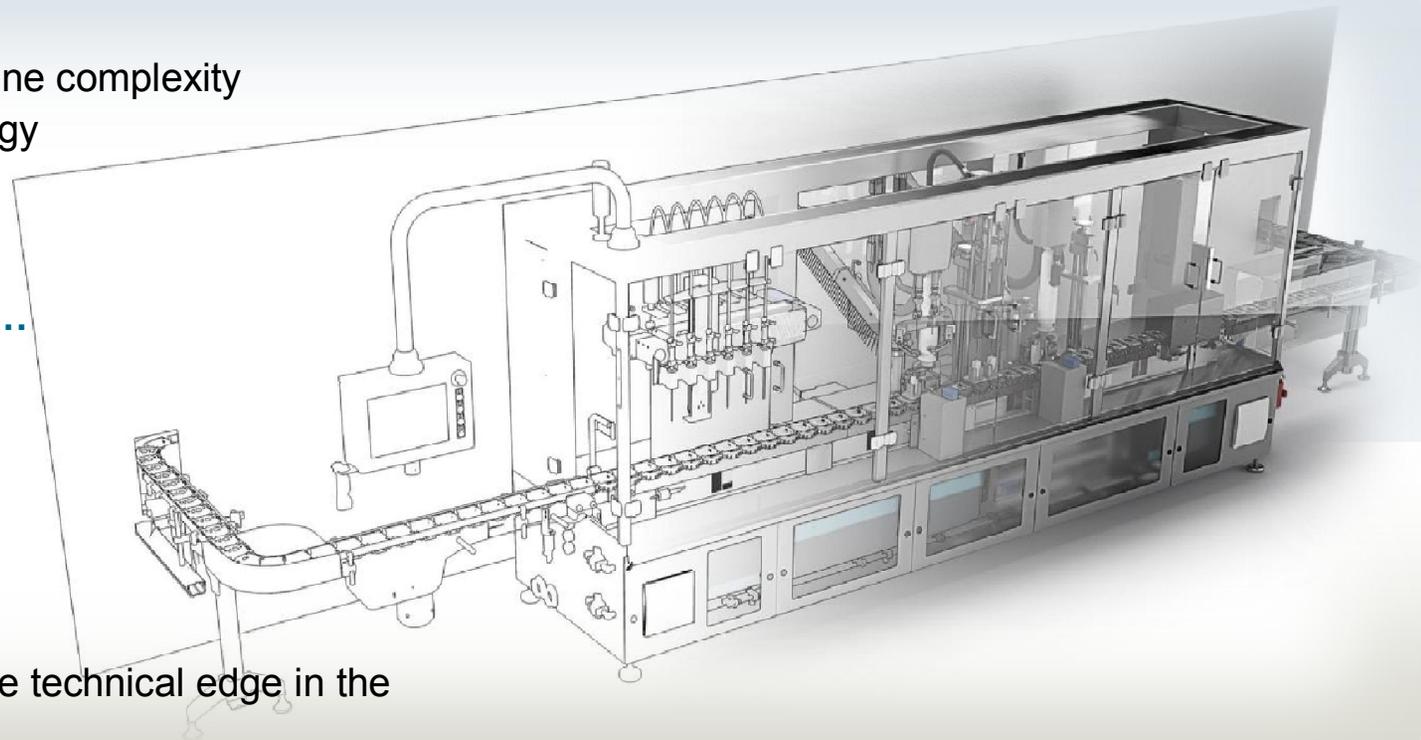
... reduce our customers machine complexity through connectivity of technology

Reduced development costs...

...by creating a right first time culture and Utilizing our tools, apps and industry knowledge

Individualized production...

...use the technology to gain the technical edge in the market place





Asset finance from Siemens Financial Services helps foster growth and sustainability in retail Packaging.

TRAK-RAP

Lancashire based machine manufacturer TRAKRAP provides energy efficient packaging solutions to the retail sector. The firm's patented wrapping system uses 90% less energy and 70% less wrapping film than traditional shrink wrapping by removing the requirement for heat tunnels

Industrial Products Manufactured in Congleton



Today drives up to 22 kW are designed and manufactured at Congleton



SINAMICS
G110



SINAMICS
G120



SINAMICS
G110D



SINAMICS
G120C



MM4
MICROMASTER
420/430/440



SIMATIC
ET200P



SINAMICS
G120D



SINAMICS
G120P



SINAMICS
G110M

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Energy efficient manufacturing
**Reducing energy
costs at Pilkington**

SIEMENS

Siemens Financial Services



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Servitisation and Siemens

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